

## Air Conditioning Module – Remove and Install (34 680 0)

### Remove

**NOTE:** “Safety Regulations” and “General Requirements and Safety Precautions for Servicing and Repairs” at the beginning of this section.

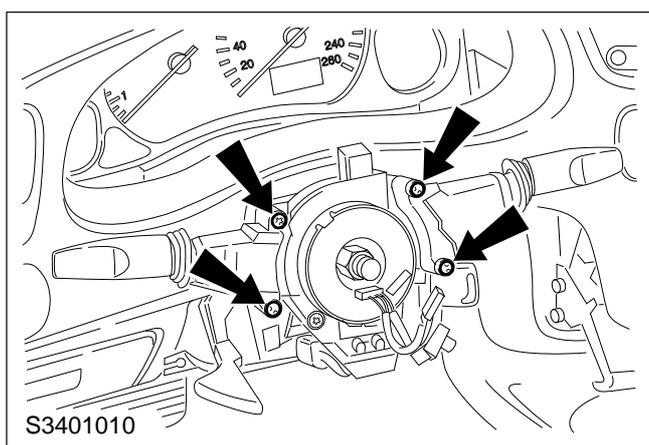
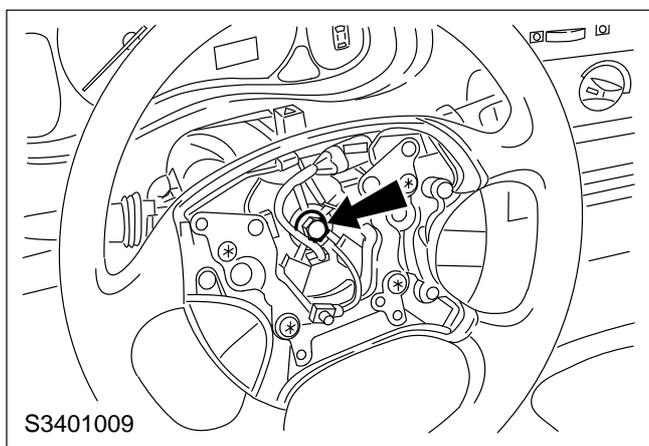
#### 1. Standard preparatory measures:

- Make a note of the radio keycode.
- Make a note of the preset radio stations.
- Lay protective covers on the fenders.

**⚠ CAUTION:** Disconnect the battery negative lead.

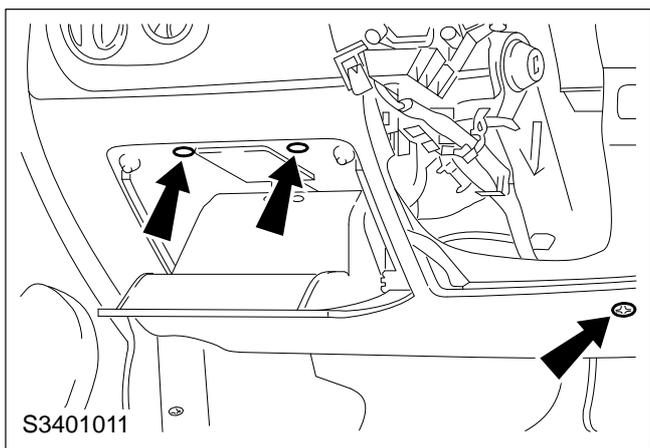
#### 2. Remove the driver’s airbag as described in Op. no. 40 700 0.

#### 3. Remove the steering wheel.

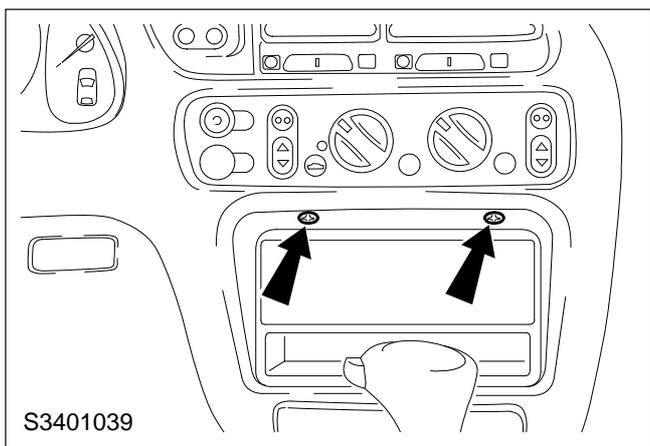


#### 4. Detach the two multifunction switches.

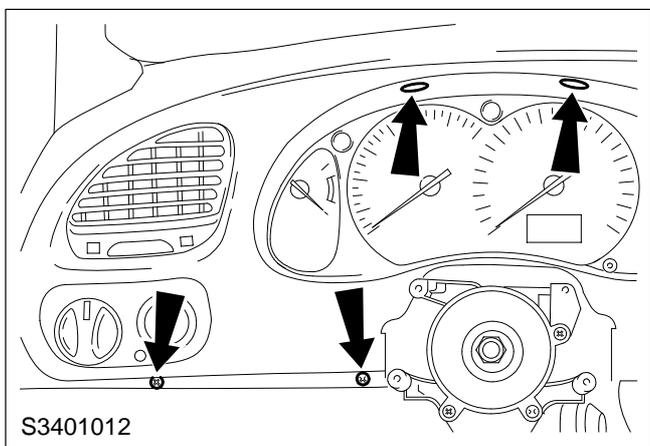
Disconnect one plug on the left and one on the right-hand side.



5. Detach the instrument cluster bezel.

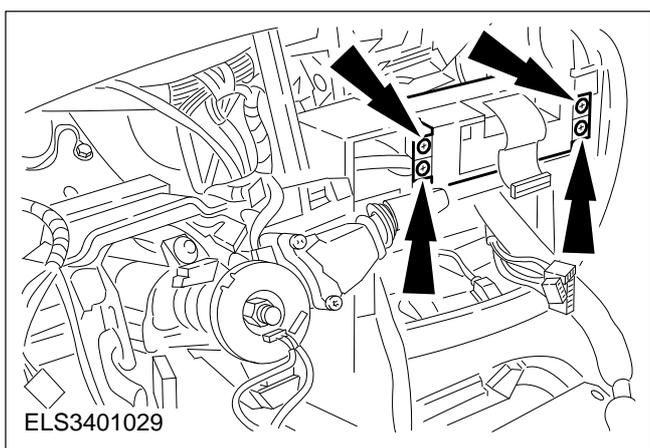


6. Detach the instrument cluster bezel (continued).



7. Detach the instrument cluster bezel (continued).

Disconnect the multiplug.



8. Remove the air conditioning module.

Disconnect the plug.

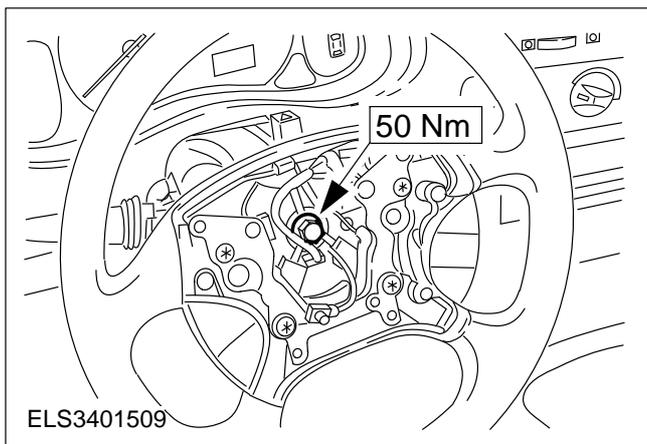
## Install

**NOTE:** Renew all O-rings when fitting the components.

**NOTE:** Torques.

**9. Refit the components in the reverse order.**

**10. Fit the steering wheel.**



**11. Standard finishing operations:**

- Connect the battery negative lead.
- Take off the protective covers.
- Enter the radio keycode.
- Reprogramme the preset radio stations.
- Reset the clock.
- Road test the vehicle to collect data for the PCM.

**12. Evacuate and fill the air conditioning as described in Op. no. 34 620 0.**

**13. Programme the control unit according to the Vehicle System Test Manual for Electrical Systems.**