

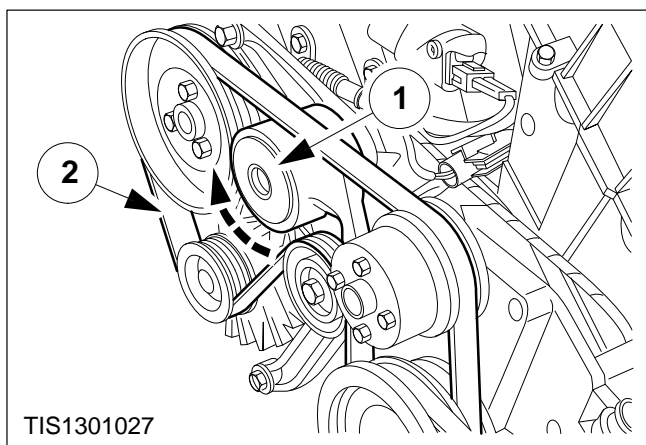
**Drive Belt – Alternator (V6 24V) – Remove And Install (31 413 0)****Remove**

**1. Remove the air conditioning drive belt (if fitted).**

**2. Remove the alternator drive belt.**

1 Reduce the tension on the belt by turning the tensioner clockwise.

2 Remove the alternator drive belt.

**Install**

**3. Fit the alternator drive belt.**

1 Turn the tensioner clockwise.

2 Ensure that the drive belt is correctly aligned on all the pulleys.

