# Sensor – Throttle Position (2.3 DOHC) – Remove And Install (23 325 0)

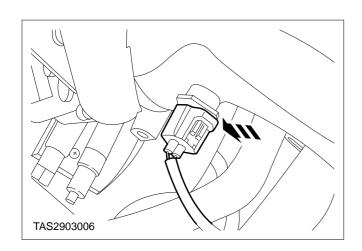
#### Remove

CAUTION: Disconnect the battery negative lead.

CAUTION: When disconnecting the multiplugs contained in this operation, do not pull on the wiring; pull on the multiplug body.

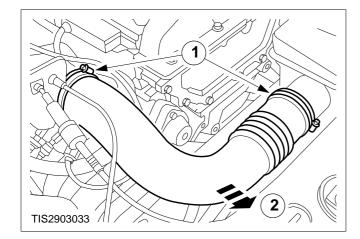
## 1. Disconnect the IAT sensor multiplug.

Depress the retainer and disconnect the multiplug.

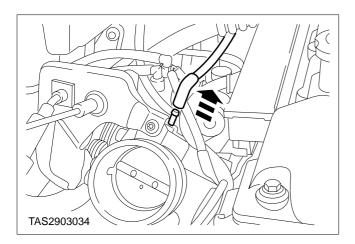


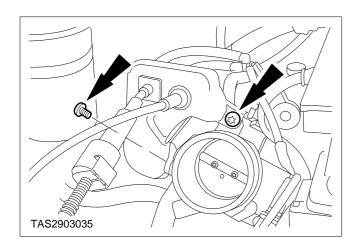
### 2. Remove the intake hose.

- 1 Slacken the hose clips each end of the intake trunking.
- 2 Remove the intake hose.

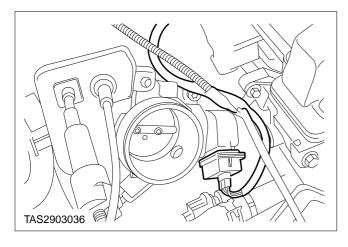


3. Disconnect the vacuum pipe from the throttle housing.



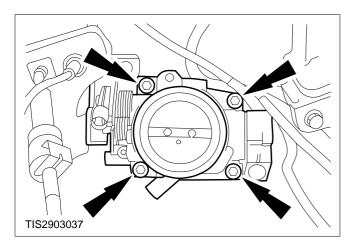


4. Remove the two accelerator cable bracket Torx retaining screws.



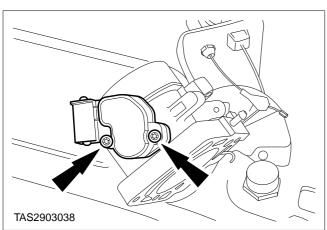
5. Disconnect the TP sensor multiplug.

Depress the retainer and disconnect the multiplug.

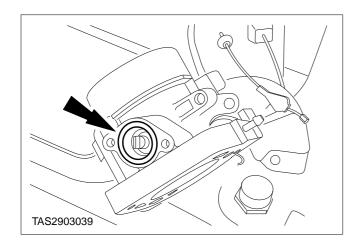


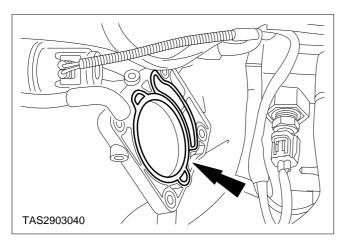
Throttle Body – Remove (23 198 0)

- 6. Detach the throttle body.
  - Remove the four Torx retaining screws and detach the throttle body.
- Disconnect the accelerator cables to remove the throttle body.



7. Remove the TP sensor (two screws).





#### Install

**NOTE:** Inspect the O-rings and rubber gaskets, these should be renewed if distorted/damaged.

### 8. Refit the components in reverse order.

Ensure that the TP sensor is correctly located on the throttle plate.

Throttle Body - Install (23 198 0)