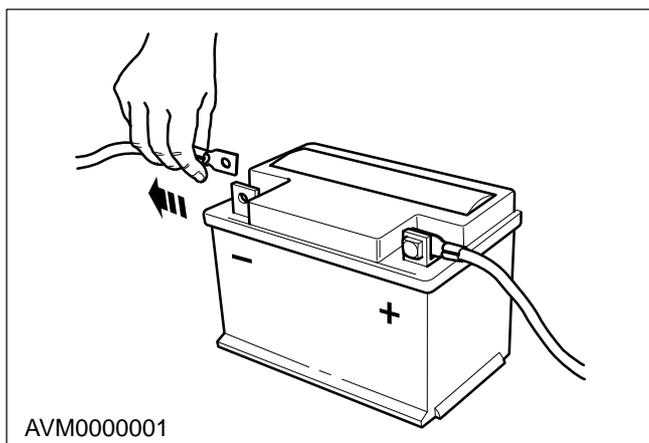
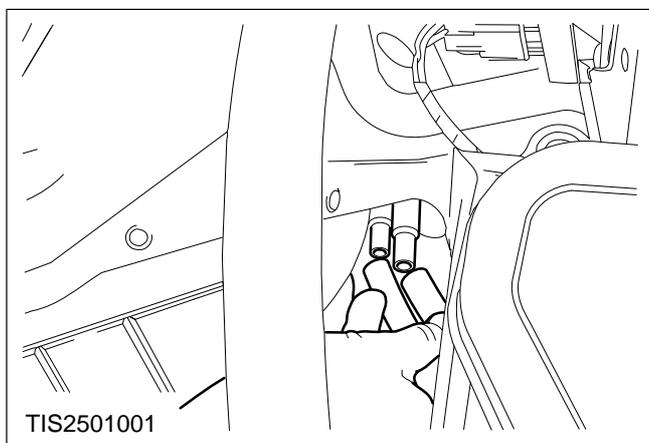
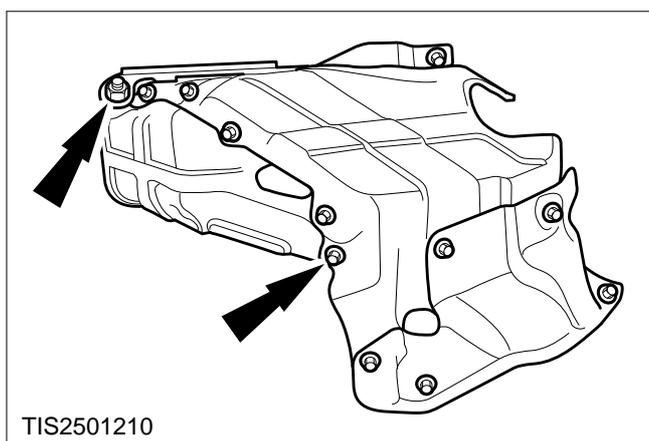


Catalyst (DOHC 16V) – Remove and Install (25 250 0)**Remove**

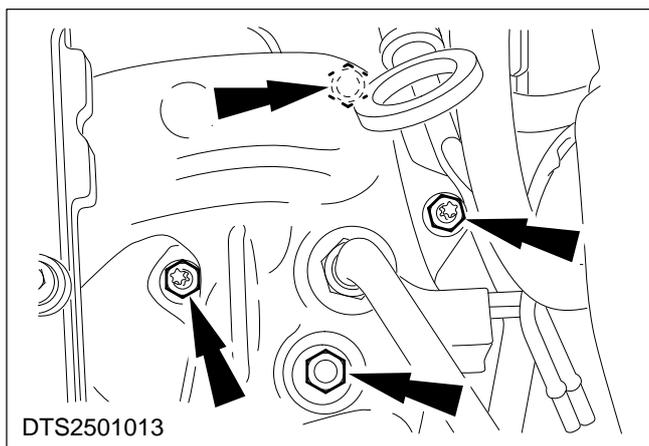
- 1. Disconnect the battery earth lead.**



- 2. Disconnect the two rubber hoses.**
Pull the hoses off the pipes.

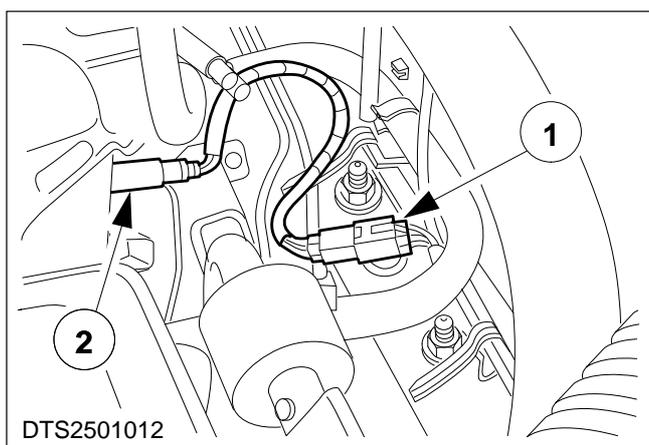


- 3. Dismantle and remove the three piece manifold heat shield (eleven bolts and one nut).**



4. Disconnect the catalyst/downpipe.

Remove four nuts.

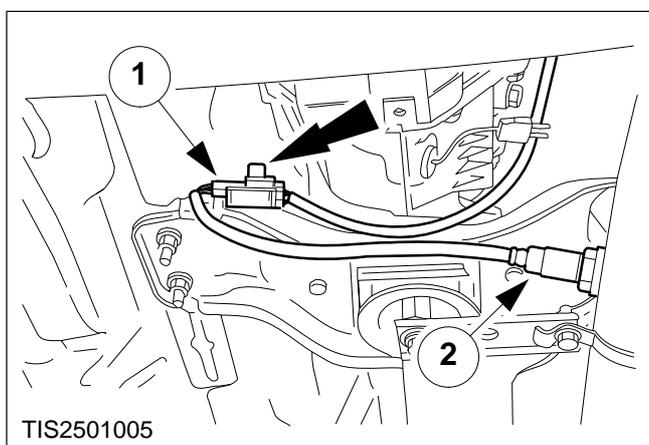


5. Remove the front HO2S.

1 Disconnect the multiplug.

2 Remove the HO2S.

6. Raise the vehicle.

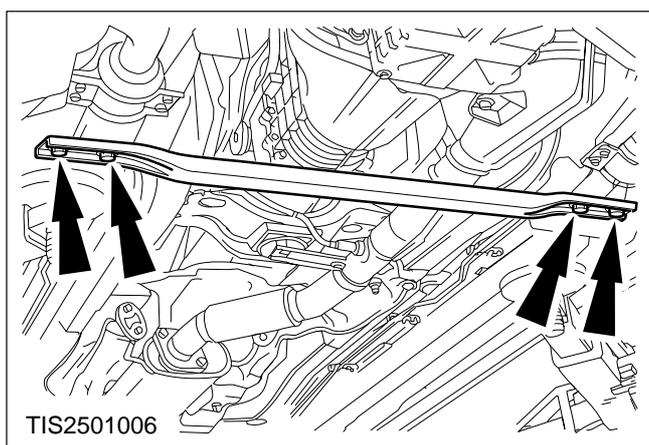


7. Remove the rear HO2S.

- Unclip the multiplug from the retaining clip on the transmission crossmember.

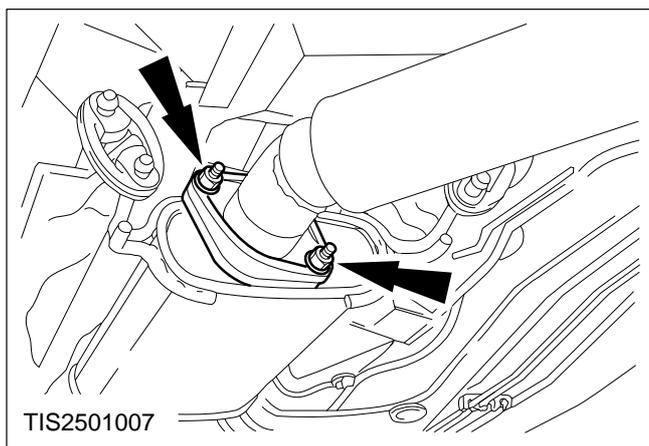
1 Disconnect the multiplug.

2 Remove the HO2S.



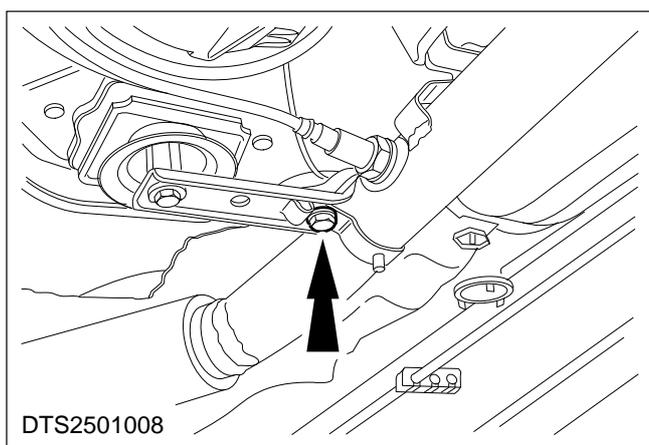
8. Remove the crossmember.

Four bolts.



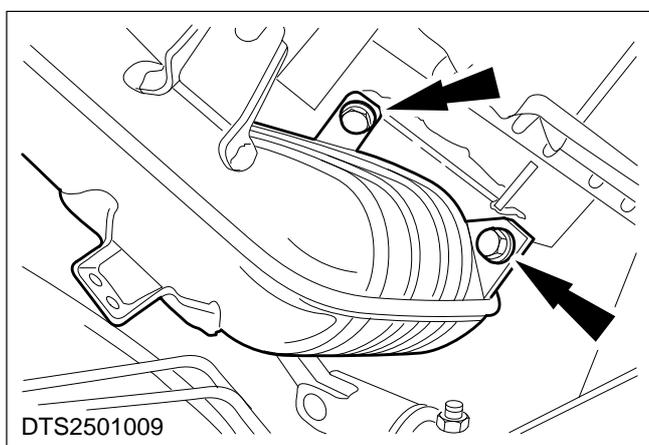
9. Disconnect the muffer flange.

Two nuts.



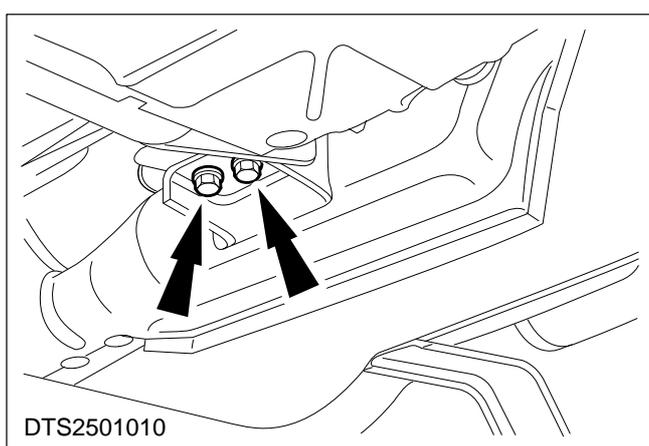
10. Disconnect the transmission mounting bracket.

Remove the clamp bolt.



11. Disconnect the catalyst support band.

Two bolts.



NOTE: If the catalyst is to be refitted care must be taken not to damage the assembly, excessive force may damage the internal ceramic substrates.

12. Disconnect clutch housing mounting bracket.

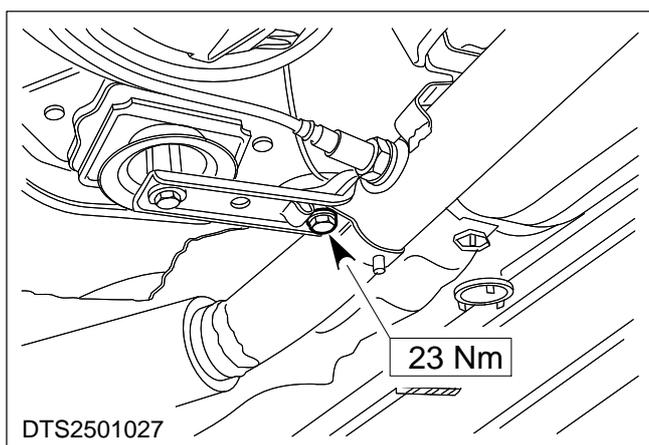
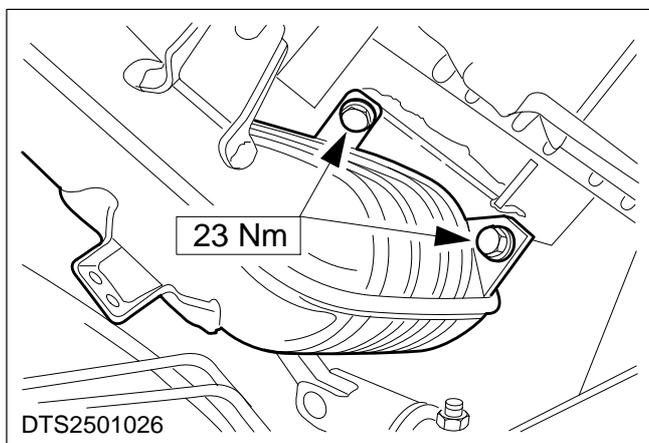
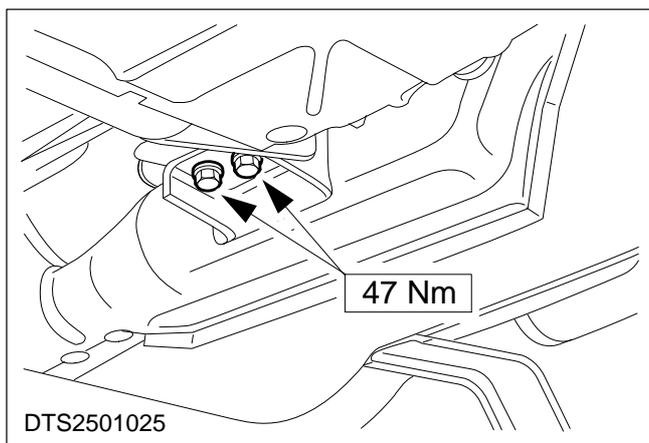
- Whilst supporting the catalyst/downpipe remove the two bolts.
- Lower the catalyst/downpipe.

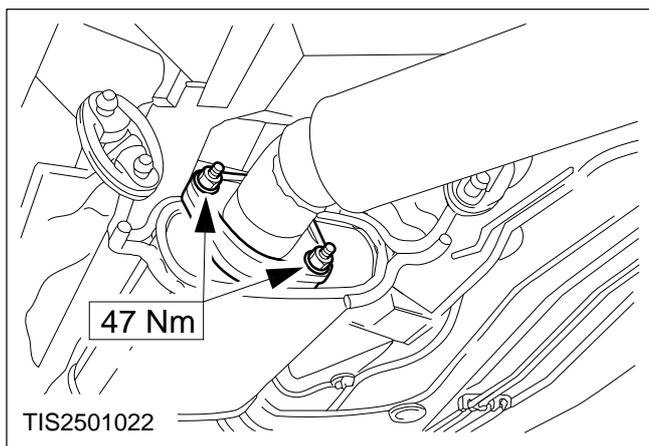
Install

⚠ CAUTION: You must never use jointing compound forward of the catalyst when installing exhaust components.

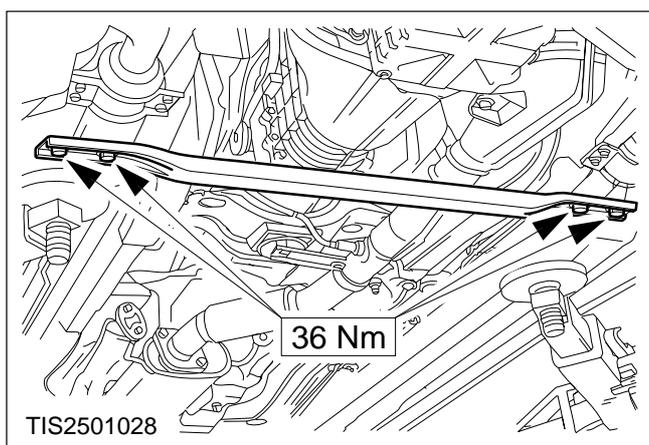
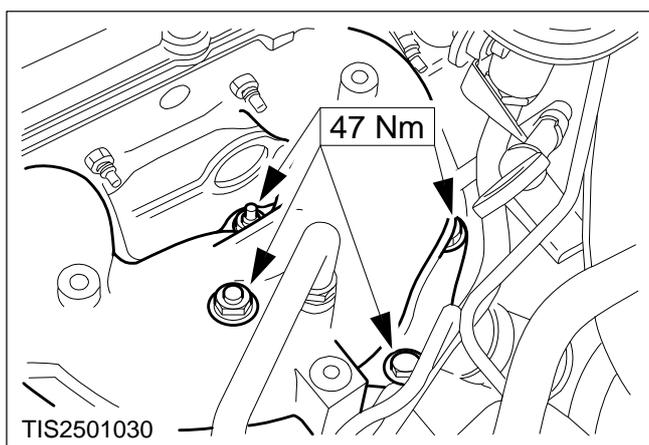
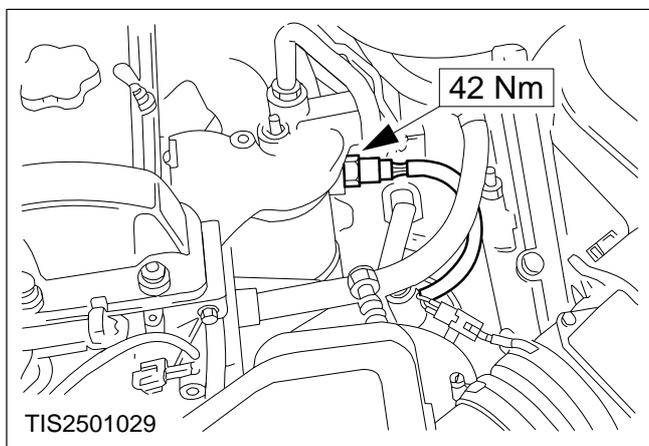
13. Fit the catalyst/downpipe to the exhaust manifold.

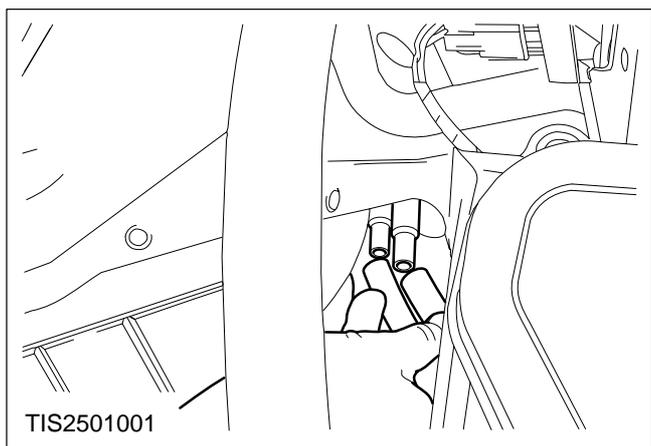
- Clean the manifold flange to remove any carbon deposits.
- Clean the manifold studs and coat with anti-seize grease.

14. Refit the remaining components in reverse order.

**15. Refit the muffler flange.**

- Clean the muffler flange to remove any carbon deposits.
- Clean the muffler studs and coat with anti-seize grease.

**16. Refit the remaining components in reverse order.**



17. Reconnect the two rubber hoses.

Push on.

18. Reconnect the battery earth lead.