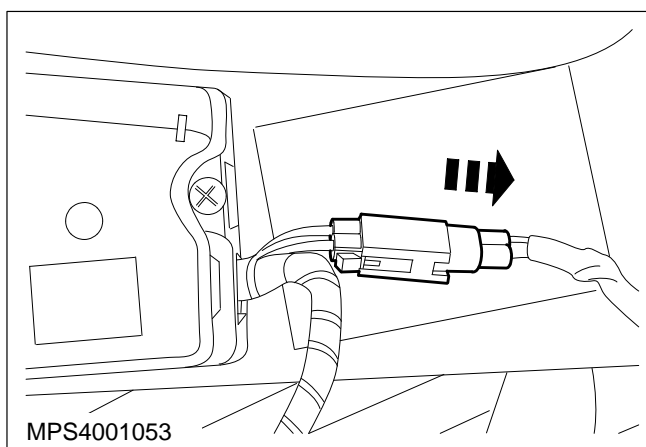
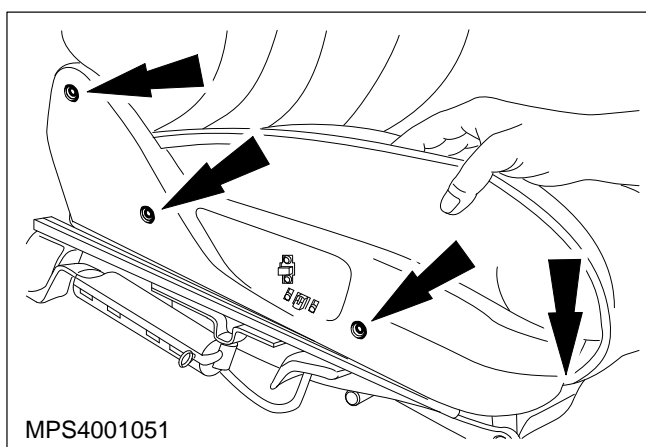


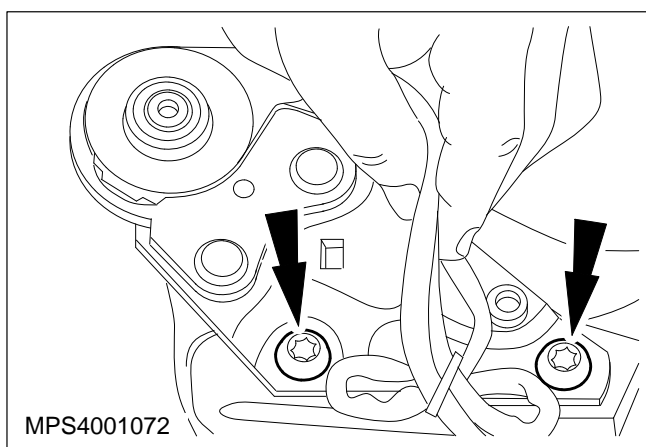
## Cover and Pad Assembly – Backrest – Front Seat (High Series) – Remove and Install (40 106 0)

### Remove

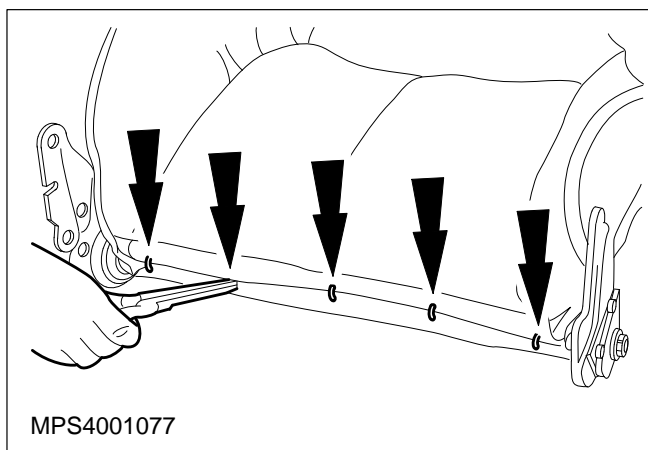
1. Remove the front seat (refer to Operation Number 40 100 0).
2. Detach the seat side trim (four screws).



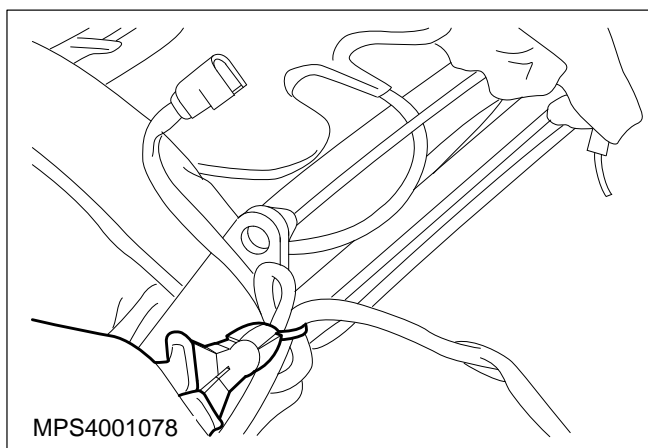
3. Remove the seat side trim.
  - Disconnect the multiplug.
  - Cut any cable ties as necessary and feed the wiring loom free.



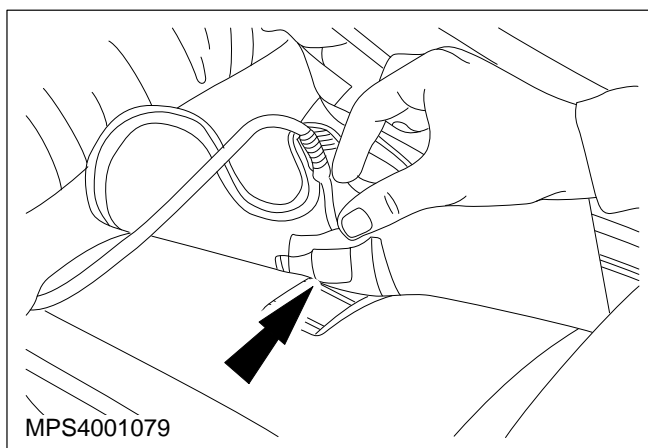
4. Separate the seat cushion and seat back (two Torx bolts on each side).
5. Remove the head restraint tubes (refer to Operation Number 40 107 0).



6. Carefully ease up the five tangs and lift off the seat cover.
7. Lift up the lumbar cushion.

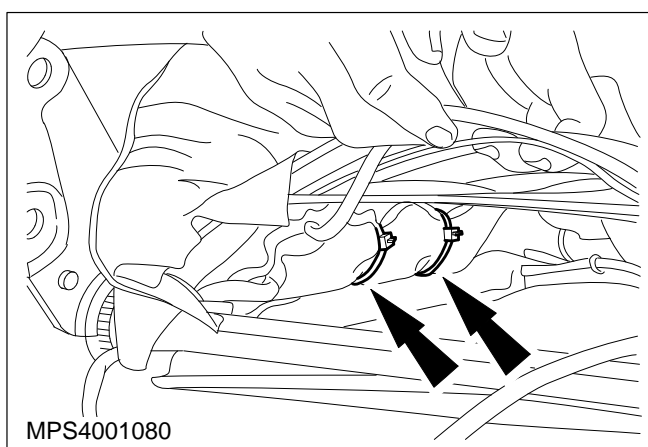


8. Release the wiring looms.

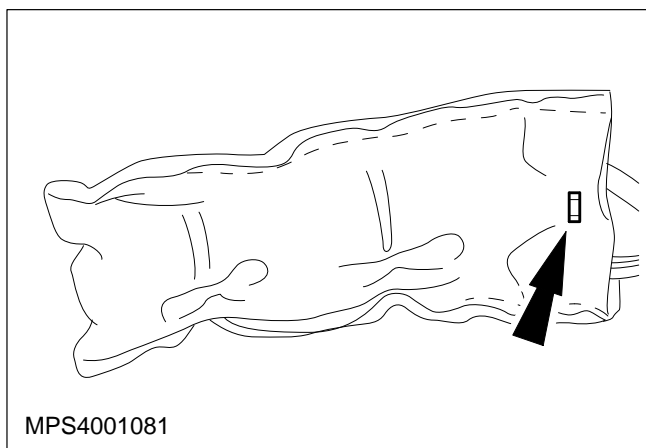


Motor – Backrest Operating (Lumbar Support) – Remove (33 785 0).

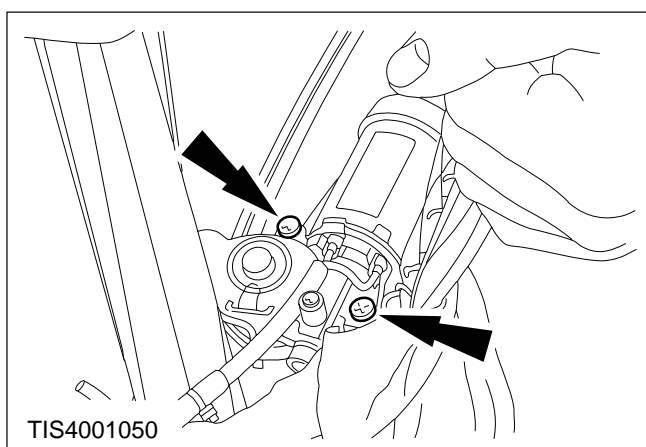
9. Unclip the lumbar support inflation bag.



10. Remove the lumbar support motor bag (two tie wraps).

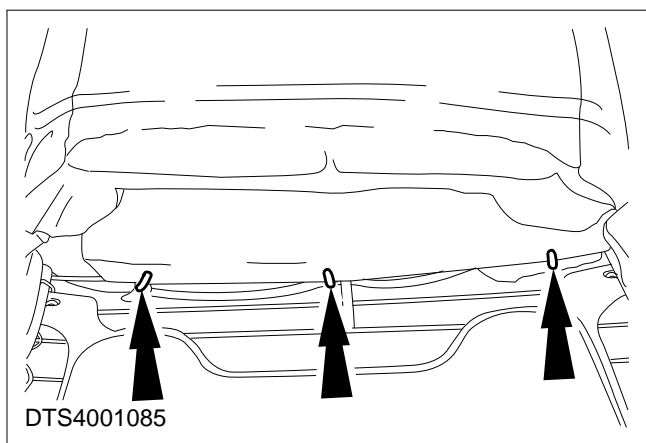


- 11. Undo the lumbar motor bag clip.**
- 12. Remove the lumbar support motor.**



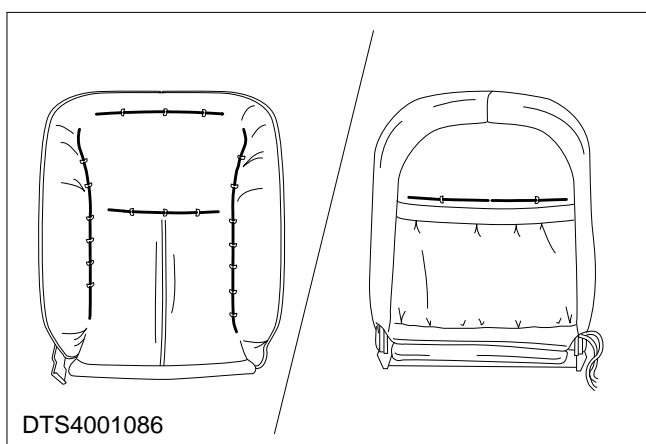
Motor – Backrest Operating (Tilt Motor) – Remove (33 785 0).

- 13. Remove the tilt control motor (two Torx bolts).**



- 14. Remove the heated element (three hog rings).**

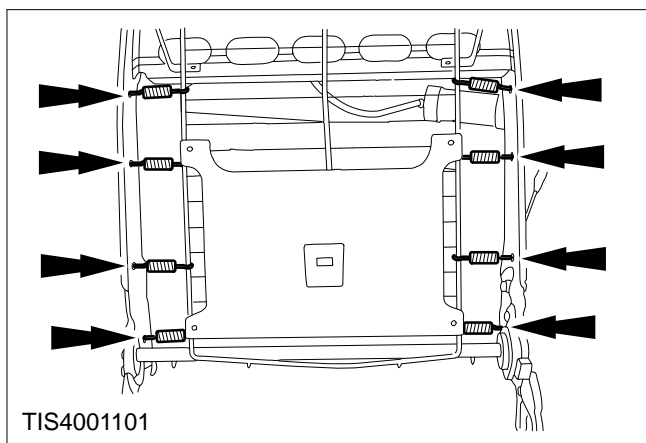
Pull the heated element out of holder.



- 15. Remove the seat cover (26 hog rings).**

Peel back the seat cover to gain access to the hog rings.

- 16. Remove the foam and protective felt.**



**17. Remove the wire stretcher (eight springs).**

Install

**18. Refit the components in reverse order.**

Motor – Backrest Operating (Tilt Motor)  
– Install (33 785 0).

Motor – Backrest Operating (Lumbar Support) – Install (33 785 0).