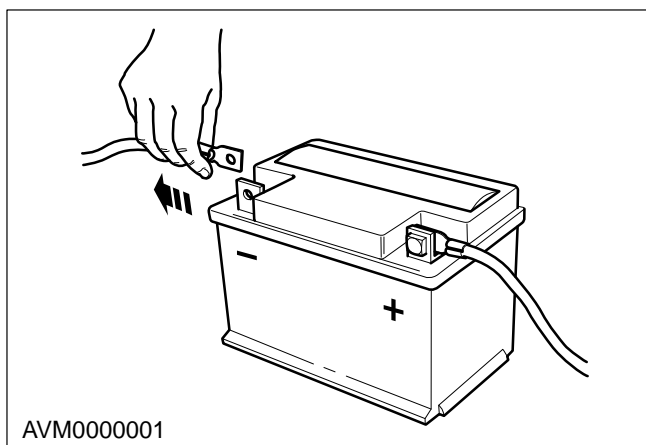


## Motor – Seat Operating (High Series) – Remove and Install (33 784 0)

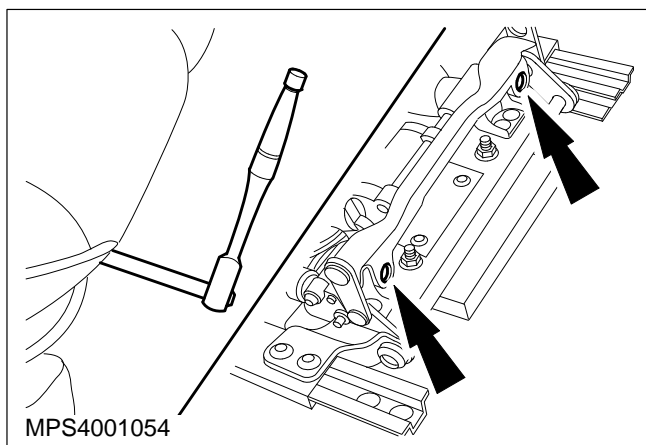
### Equipment

Terminal Repair Kit	FDEP 0472510
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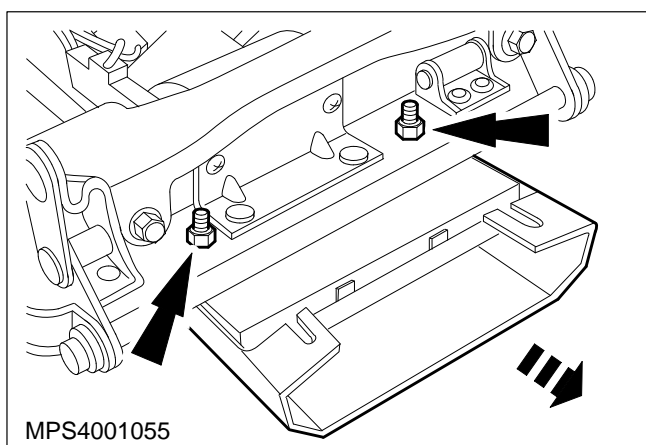


### Remove

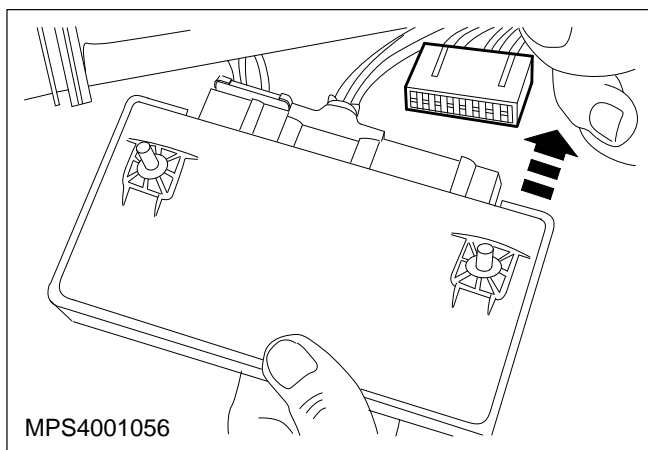
1. Raise the seat
2. Disconnect the battery negative lead.



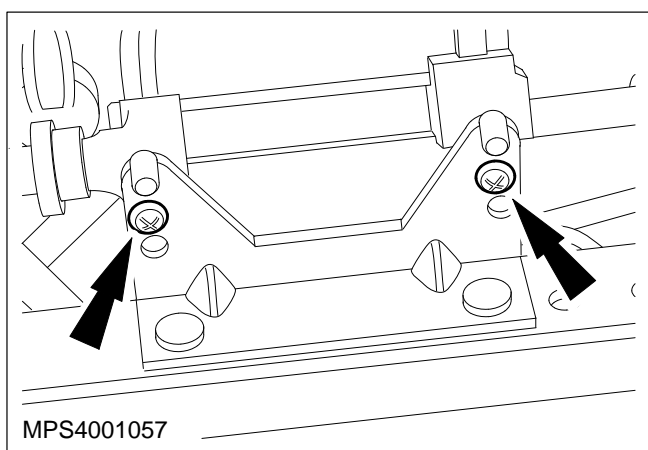
3. Remove the two bolts and tilt back the seat assembly.



4. Detach the multiplex module (two nuts).

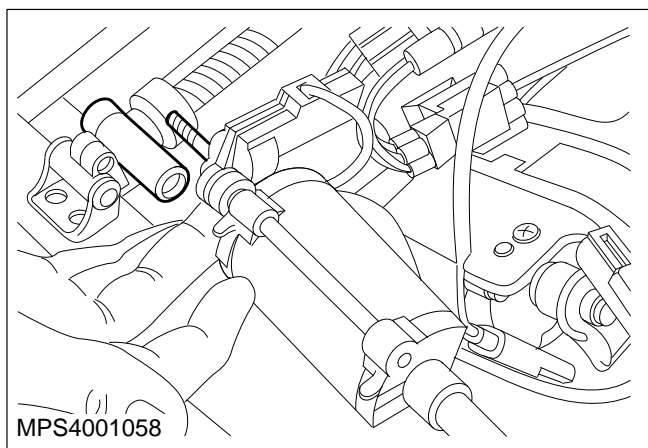


**5. Disconnect the multiplug.**

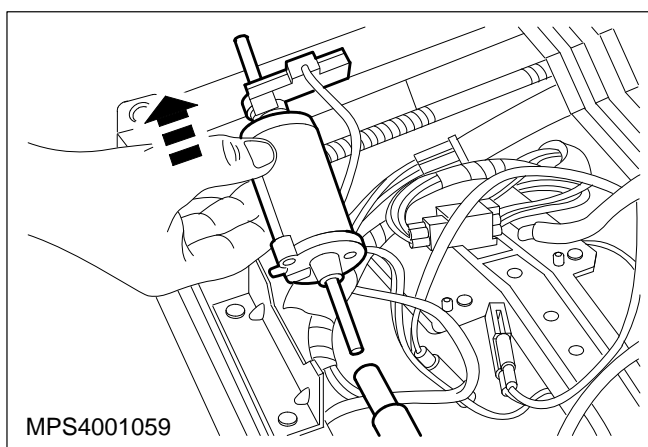


Forward/Backward Motor – Remove.

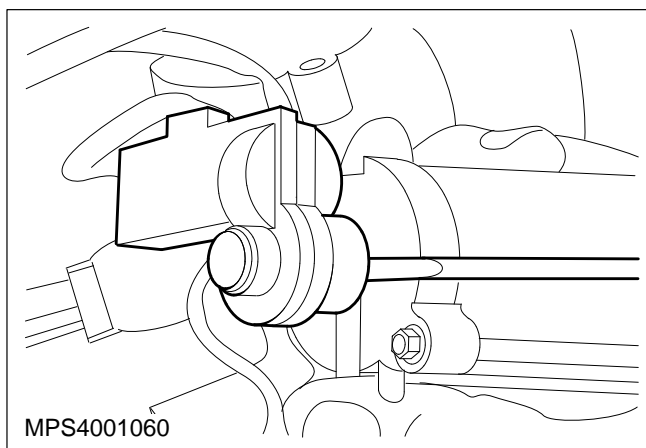
**6. Detach the motor (two screws).**



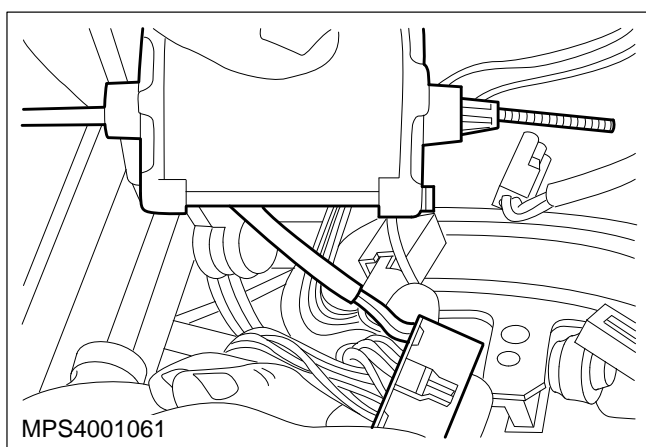
**7. Remove the drive cable.**



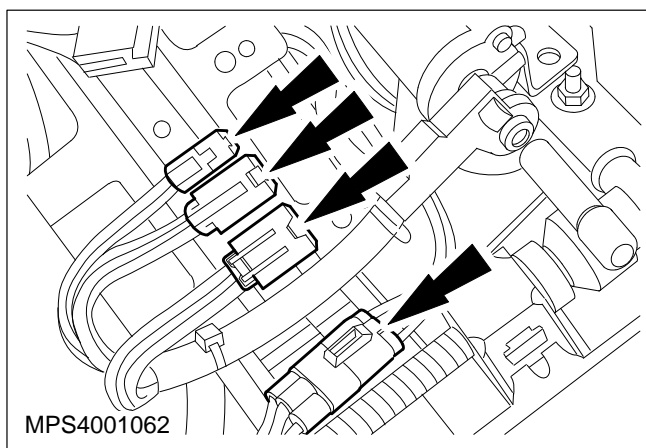
**8. Remove the motor.**



**9. Disconnect the rotation sensor unit.**

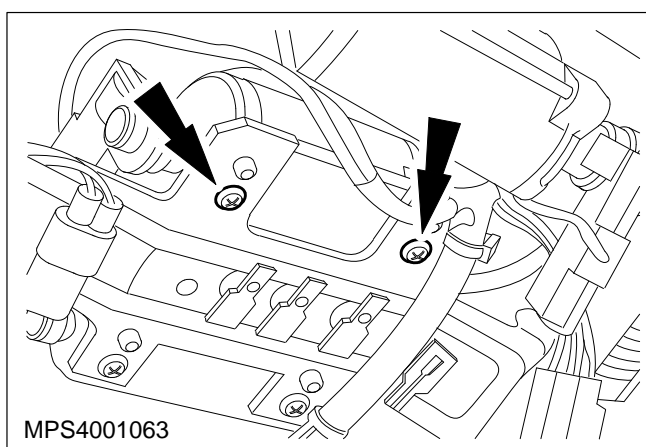


**10. Remove the two terminals from the multiplug.**



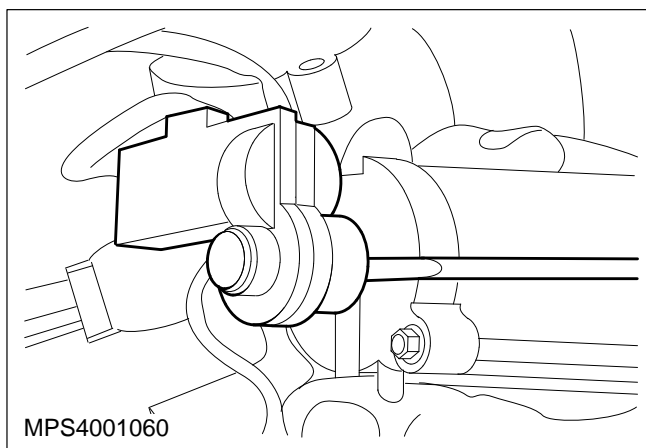
Front Riser Motor – Remove.

**11. Unclip the four multipliers.**

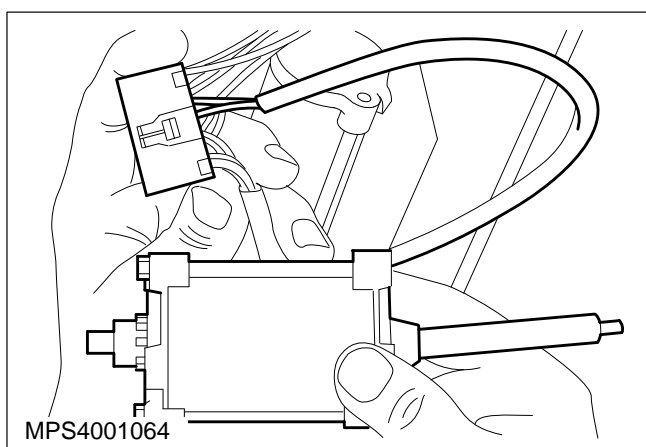


**12. Detach the motor (two screws).**

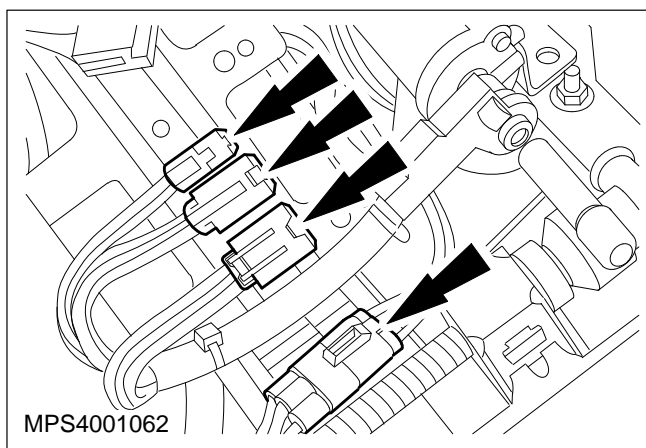
**13. Remove the motor (slide out towards the centre of the vehicle).**



**14. Disconnect the rotation sensor unit.**

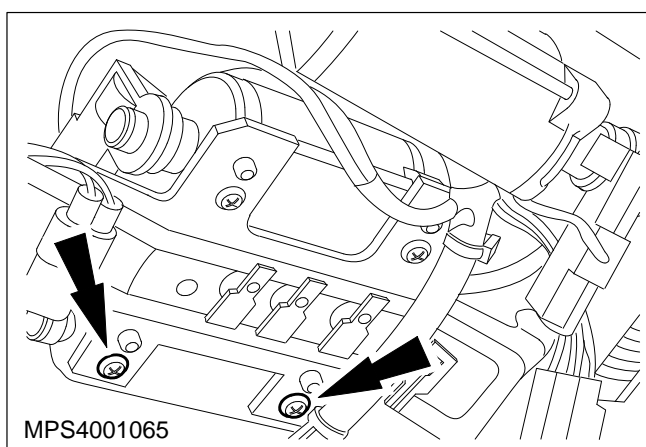


**15. Remove the two terminals from the multiplug.**



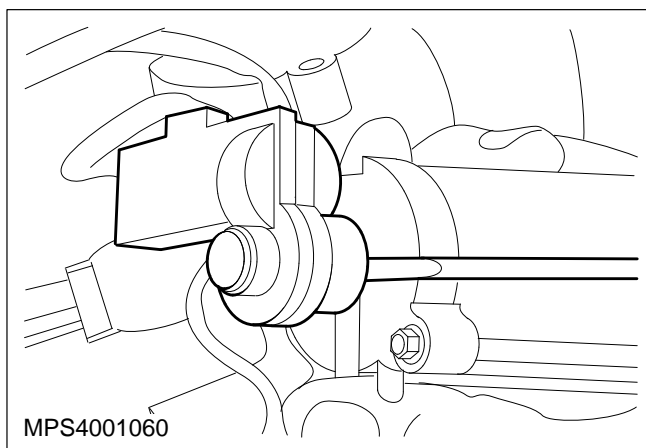
Rear Riser Motor – Remove.

**16. Unclip the four multiplugs.**

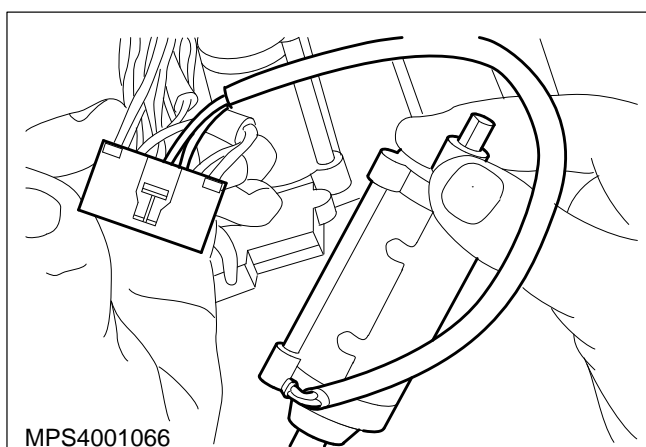


**17. Detach the motor (two screws).**

**18. Remove the motor (slide out towards the centre of the vehicle).**



**19. Disconnect the rotation sensor unit.**



**20. Remove the two terminals from the multiplug.**

Install

**21. Refit the components in reverse order.**