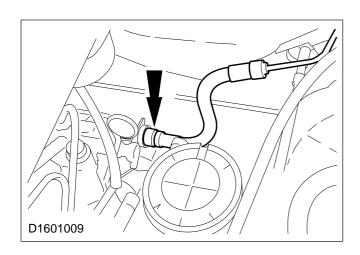
## Clutch Slave Cylinder – Remove and Install (16 862 0)

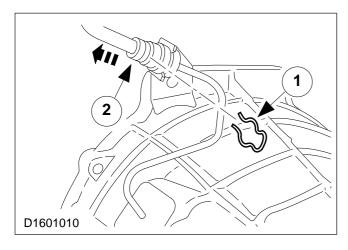
## **Materials**

| Brake fluid   | ESD-M6C57-A |
|---------------|-------------|
| (Super Dot 4) | ESD-MOC37-A |

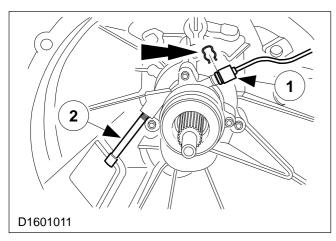


## Remove

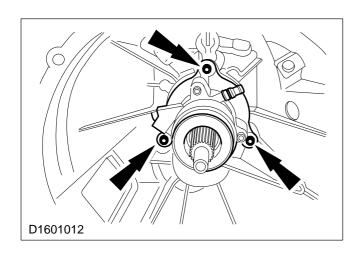
1. Shown: Correct position in the vehicle of the hydraulic clutch pipes and the quick-release coupling.



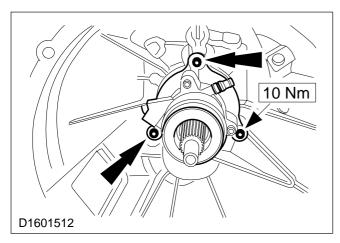
- 2. Detach the hydraulic clutch pipe from the transmission.
  - 1 Pull the spring clip off the quick-release coupling
  - 2 Disconnect the quick-release coupling.
- 3. Remove the transmission assembly as described in Operation No. 16 114 0.



- 4. Remove the pressure line and bleed screw.
  - 1 Remove the spring clip; disconnect the quick-release coupling.
- 2 Unscrew the bleed screw.

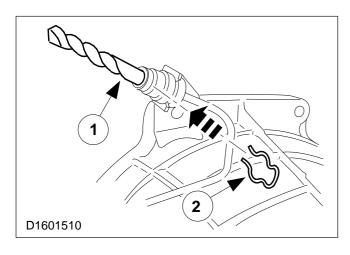


5. Remove the slave cylinder complete with the release bearing.



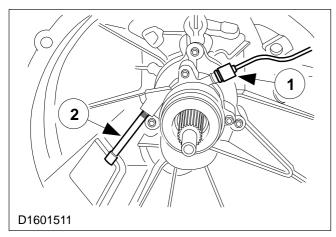
Install

6. Install the slave cylinder complete with the release bearing.



- 7. Fit the two spring clips in the quick-release couplings.
  - 1 Insert a clean, burr-free drill bit (Ø 9,5 mm) in the quick-release coupling as a guide for the spring clip.
  - 2 Fit the spring clip.

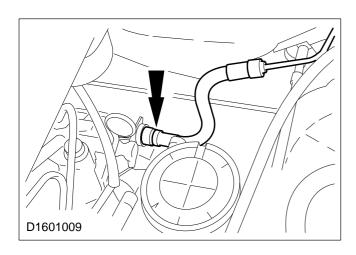
Remove the drill bit.



8. Fit the pressure line and the bleed screw.

**NOTE:** Make sure that the quick-release coupling is locked securely.

- 1 Connect the quick-release coupling.
- 2 Screw in the bleed screw.



9. Install the transmission assembly as described in Operation No. 16 114 0.

**NOTE:** Make sure that the spring clip engages securely.

- 10. Attach the hydraulic clutch pipe to the transmission.
- 11. Bleed the hydraulic system as described in Operation No. 16 843 0.